FITTING INSTRUCTIONS

PART NUMBER: **T4H409**



Holden Commodore Ute VU – VZ (not Maloo) - 01/01- 12/06 Towing Capacity 1600Kg / Ball Load 160Kg Lug # L4180

- 1) Remove Ute liner if fitted.
- 2) Lower spare wheel.
- 3) Select correct pop marks in Ute (use top plates as guide to select correct pop holes) and drill out to 24mm.
- 4) Slide plates on wire into chassis matching up with two most forward holes on each side.
- 5) Fit bolts through top plates then spacer tubes over bolts with the longest towards the rear, medium in the centre and shortest toward the front. (Note: Be careful not to let the spacer tubes fall in the chassis rail).
- 6) Lift tow bar up to bottom of chassis and fit nuts and washers.
- 7) Fit 2 x 10mm bolts through tow bar and spare wheel guide and fit 10mm nuts and washers.
- 8) Tighten all bolts to torque settings.
- 9) Fit ball mount with pin and R clip supplied.
- 10) Refit spare wheel.
- 11) Re fit boot liner if required.

RECOMMENDED ASSEMBLY TORQUE LISTING	
<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8