

FITTING INSTRUCTIONS

Multi Fit Heavy Duty Towbar – T4X999



Max Towing Capacity: 3500kg	Towbar Weight: kg
Max Ball Load: 350kg	Wiring Harness Part #:



Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar - T4X999	1	3.	Class 4 Pin & Clip	1
2.	Ball Mount – L4045	1	4.	End Plates	2



Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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Step 1 Remove End Plates		
Instructions	Tools	Torque Spec
a. Remove end plate from tow bar, hold end plate up to chassis in desired position making sure there is a minimum of three bolt hole positions available on each side of the vehicle. Note: The end plate can be shortened	N/A	N/A

Step 2 Positioning		
Instructions	Tools	Torque Spec
a. If the 10mm packers are needed to clear any rivet heads, tack weld to place on the end plate. Clamp end plate to chassis insert towbar and centralize also making sure it runs parallel to end of vehicle. Tack weld in place. Also check for where the gussets will sit, (Needs to be welded along corner of the box section and to the endplate on inside). Also if the vehicle is a tipper be sure to check deck clears towbar.	Welder	N/A

Step 3 Welding End Plates		
Instructions	Tools	Torque Spec
a. With a ½" drill bit, mark the nearest hole on each side, remove clamps and towbar. Pilot drill the two marked spots and drill out to ½". b. Tack weld a brace between two end plates to reduce distortion then weld all four sides including corners on the inside where end plate meets towbar on both sides. Add desired position and fully weld in place.	Drill Welder	N/A

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Step 4 Final Fitting		
Instructions	Tools	Torque Spec
a. Remove brace and refit to vehicle, insert ½” bolt and top plate down through chassis both sides and tighten. Drill remaining holes and fit top plates and bolts, Remembering there must be a minimum of three bolts per side b. Fit L4045 Ballmount	N/A	N/A

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WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at warranty@tagtowing.com