

Make / Model FORD COURIER

Other Mazda BRAVO

Year 85-11/06

Part number T2M341/2

Fit with wiring harness part No.EL5804

Maximum towing capacity 1000 kg

Maximum ball load 80 kg

Bar weight 15 kg

Fitting Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOWBAR TAKING NOTE OF LOCATIONS.
2. CHECK TO MAKE SURE CAPTIVE NUTS ON VEHICLE ARE CLEAN AND FREE OF ANY MATTER.
 - 2.1. LOWER SPARE WHEEL AS IT MAY INTERFERE WITH FITMENT OF TOWBAR.
3. FIT TOWBAR USING M12 BOLTS AND WASHERS SUPPLIED INTO CAPTIVE NUTS OF VEHICLE.[ENSURE SIDES ARE PULLED IN AND WELDED ANGLE UP AGAINST BOTTOM OF CHASSIS]
 - 3.1. WITH HOLES IN UNDERSIDE BRACKETS AS A GUIDE DRILL HOLES THROUGH BOTTOM SECTION OF CHASSIS AND SECURE WITH 3/8 BOLTS, PLATES, NUTS AND WASHERS SUPPLIED.
4. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
 - 4.1. FIT BALL MOUNT WITH M16 BOLTS AND WASHERS SUPPLIED AND TIGHTEN.
 - 4.2. REPLACE SPARE WHEEL.
 - 4.3. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

Torque table for bolt tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 - 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	