

# FITTING INSTRUCTIONS

Nissan X-Trail T32 Wagon– T4D627



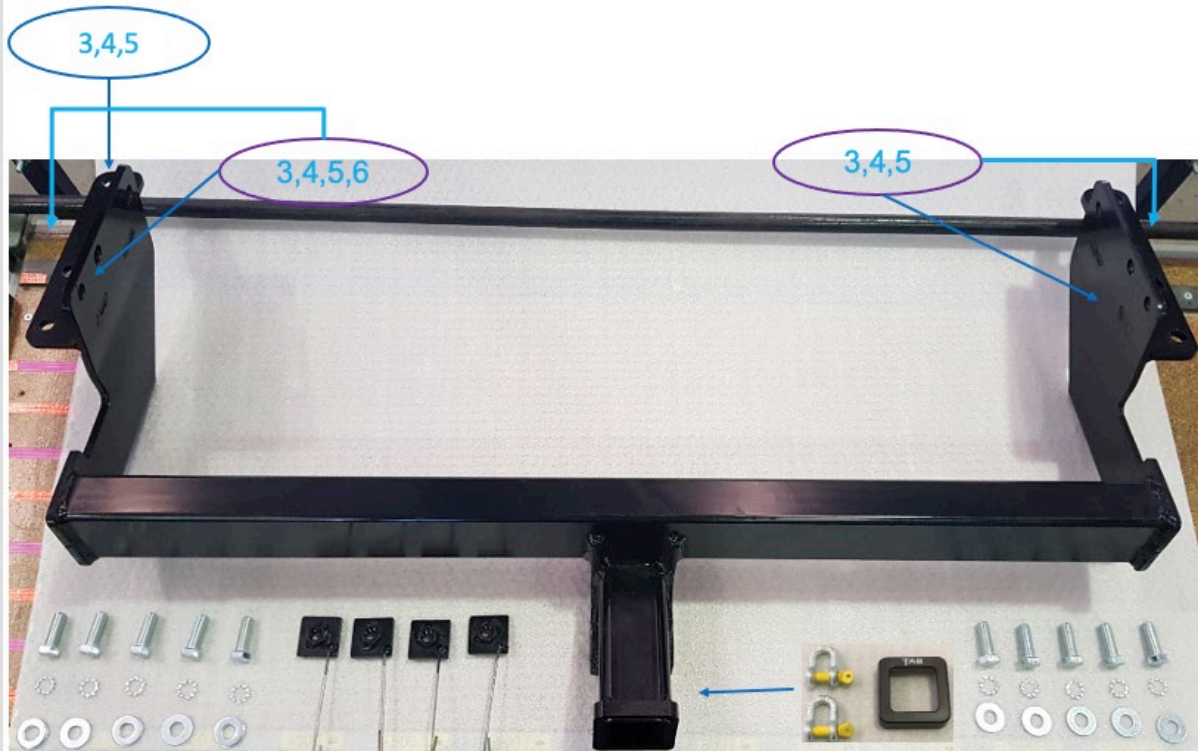
<b>Max Towing Capacity:</b> 1500kg	<b>Towbar Weight:</b> 19kg
<b>Max Ball Load:</b> 150kg	<b>Wiring Harness Part #:</b> UNT337



### Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar – T4D627	1	6.	Top plate with wire & M12 X 1.25 Nut	4
2.	Ball Mount – L4120	1	7.	Class 4 Pin & Clip	1
3.	M12 X 1.25 X 35 Bolt	10	8.	Spare label bag x 1	1
4.	M12 Shake proof	10			
5.	M12 Flat Washer	10			



### Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

### General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.

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- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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Step 1		Remove Wheel Arch Trim	
Instructions		Tools	Torque Spec
a. Remove hex screws shown in the first image b. Remove plastic wheel well trim by pulling it of its mounting surface. c. Undo the screw revealed by the wheel trim designated by the arrow in the second image above.		Screwdriver	N/A

Step 2		Remove Scrivets	
Instructions		Tools	Torque Spec
a. Remove plastic scrivets and screws shown in the images above.		Screwdriver.	N/A

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## Step 3 Remove Rear Bumper



### Instructions

- a. Undo screw shown above.
- b. Remove bumper bar

### Tools

- Sockets  
Screwdrivers

### Torque Spec

N/A

## Step 4 Remove Impact Beam



### Instructions

- a. Remove impact beam as shown on above

### Tools

- Sockets  
Spanners

### Torque Spec

N/A

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## Step 5 | Remove towing loop



### Instructions

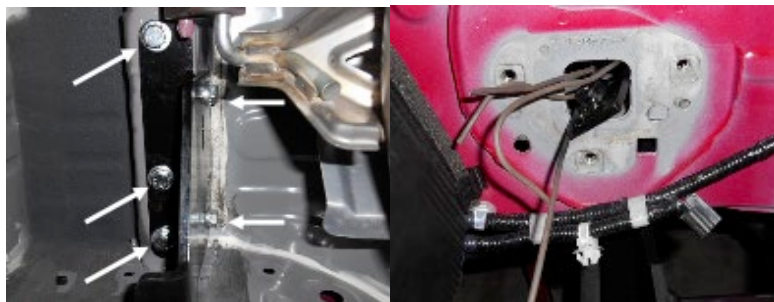
- Undo and discard towing loop as shown on above.

### Tools

### Torque Spec

N/A

## Step 6 | Towbar Fitment



### Instructions

- Slide the towbar between the chassis rails and insert fasteners shown above.
- Use supplied nut plates for the passenger side shown above.
- Tighten all bolts as specified in the torque table.

### Tools

Sockets  
Spanners  
Torque Wrench

### Torque Spec

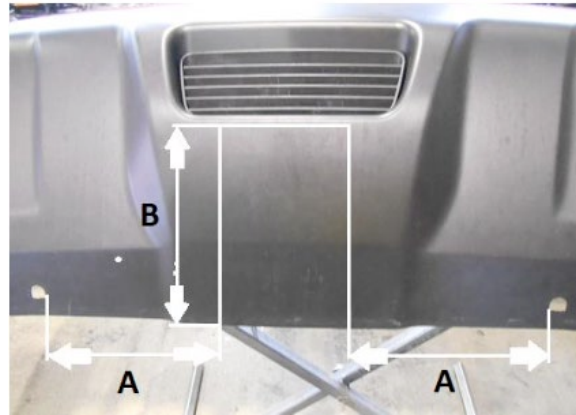
M12-103Nm

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## Step 7 | Make Bumper Cut



Instructions	Tools	Torque Spec
<p><b>This vehicle requires a bumper cut, please to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change</b></p> <p>a. <b>A</b> – 145mm; <b>B</b> – 155mm make the bumper cut with the given measurements, use the holes on the bottom of the bumper as a guide shown above.</p>	<p>Air saw</p>	<p>N/A</p>

## Step 8 | Finishing Up

Instructions	Tools	Torque Spec
<p>a. Fit supplied compliance plate to the towbar and door sticker too inside of drivers door pillar.</p> <p>b. Refit bumper bar, reversing sensor, exhaust rubber, bottom plastic covers and wheel well plastic covers in reverse order.</p> <p>c. Mount the ball mount to the towbar.</p>	<p>Sockets Spanners</p>	<p>N/A</p>

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## WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at [warranty@tagtowing.com](mailto:warranty@tagtowing.com)