

FITTING INSTRUCTIONS



PART NUMBER: T9T103

Hiace LWB Commuter Bus 05/05 - on
Towing Capacity 1250 Kg / Ball Load 100 Kg
Lug # L237

- 1) Remove shipping hooks
- 2) Remove 2 x 12mm most rearward bolts holding spare wheel brace and discard.
- 3) Fit tail light protector to chassis rail via 6 x 12mm bolts and washers.
- 4) Tighten all bolts to torque listing.
- 5) Fit tongue with bolts supplied.
- 6) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY TORQUE

LISTING

<u>Diameter</u> <u>Bolt</u>	<u>Grade 8.8</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8