

Make / Model GREAT WALL/UTE V200-v240

Other

Year 09/09-ON

Part number T4G513

Maximum towing capacity	2250	kg
Maximum ball load	225	kg
Bar weight	24	kg

Fit with wiring harness part No. EL5540

Fitting Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOW BAR.
 - 1.1. TAKE NOTE OF BOLT LOCATIONS ON TOW BAR.
 - 1.2. WIRING HARNESS TO BE REMOVED FROM CHASSIS WHERE TOWBAR IS TO BE INSTALLED.
2. LIFT BAR INTO POSITION SECURING WITH M10 BOLTS, PLATES, NUTS AND WASHERS PROVIDED THROUGH REAR BOTTOM HOLE IN CHASSIS RAIL.
 - 2.1. USING OTHER EXISTING HOLES IN CHASSIS, INSTALL M12 BOLTS ON WIRE, NUTS AND WASHERS WHERE REQUIRED. **[SHIMS TO BE INSTALLED ON INSIDE BOLT BETWEEN CHASSIS AND TOWBAR]**
 - 2.2. SOME DRILLING MAY BE NEEDED TO OPEN HOLES FOR CLEARANCE.
3. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
 - 3.1. ATTACH BALL MOUNT WITH PIN AND CLIP PROVIDED.
 - 3.2. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

Torque table for bolt tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 - 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	