FITTING INSTRUCTIONS

PART NUMBER: **T2F384**



Ford Falcon Sedan EF-EL - 08/94 TO 08/98 Towing Capacity 1600Kg / Ball Load 160Kg Lug # L264

- 1) Remove bumper bar.
 - 1a) Remove screws from each wheel arch.
 - 1b) Remove one 10mm head bolt from wheel arch cavity.
 - 1c) From inside of boot remove spare wheel.
 - 1d) From inside of boot remove four rubber grommets to expose bumper bar bolts.
 - 1e) Remove bumper bar bolts. **Note:** Be careful not to drop them into chassis rail.
 - 1f) From under car drill out pop rivets holding bumper bar brace to spare wheel well.
 - 1g) Slide bumper bar rearward to remove. **Note:** Disconnect number plate light.
- 2) Push out two rubber grommets in bottom of spare wheel well and discard.
- 3) Fit tow bar to vehicle via 6 x M10 bolts on wire fed from inside of boot and through rear beaver panel.
- 4) Fit nuts and washers.
- 5) Fit cup head bolts and plates through bottom of spare wheel well and through tow bar.
- 6) Fit nuts and washers.
- 7) Using tow bar as guide, drill 2 x 11mm holes into bottom of rear beaver panel cavity.
- 8) Fit rectangle tapped plate into rear beaver panel cavity.
- 9) Fit 2 x M10 bolts and washers.
- 10) Tighten all bolts to torque listing.
- 11) Refit bumper.
- 12) Refit spare wheel
- 13) Fit tongue with bolts supplied.
- 14) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY TOROUE LISTING	
<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8