

FITTING INSTRUCTIONS

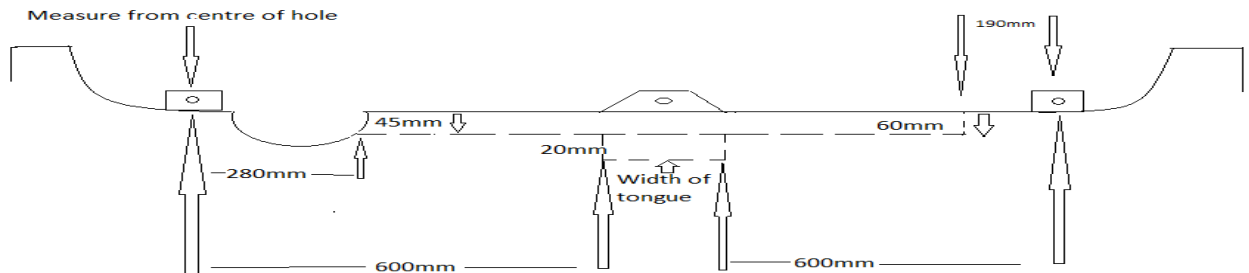


PART NUMBER: T4Y001

SSang Yong Stavic - 2005 onwards
2850 kg Towing Capacity/280 kg Ball Load
Lug # L4180

- 1) Remove bumper:
 - a) Remove 4 screws & clips from each wheel arch.
 - b) Remove 3 plastic scrivets from under bumper.
 - c) Disconnect reverse sensor wire on LHS.
 - d) Pull bumper side ways to release clips.
 - e) Remove tail lights.
 - f) Remove 1 x phillip head screw from under each tail light.
 - g) Pull bumper back to release clips.
- 2) Remove 2 x 17mm head bolts from bottom of chassis rail on each side & discard.
- 3) Lower exhaust and cut away centre bumper mounting bracket.
- 4) Fit towbar to bottom of chassis rail using 4 x M12x110mm x 1.25 bolts, flat & spring washers. Tighten to torque listing.
- 5) Using towbar as guide, drill 2x13mm holes into bottom of chassis rail. Drill up into second panel.
- 6) Fit M12x65mm bolts & spring washers into tapped plates that slide into chassis rail. Tighten to torque listing below.
- 7) Cut bumper:

Bottom edge of bumper bar



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- 8) Tighten all bolts to torque listing.
- 9) Fit ball mount with pin and clip supplied.
- 10) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8