

# FITTING INSTRUCTIONS



PART NUMBER: **T4T572**

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Toyota LandCruiser Wagon 100 Series V8 / Turbo Diesel  
IFS only 03/98 to 10/07  
Towing Capacity 3500 Kg / Ball Load 350 Kg  
Lug # L4045

- 1) Remove towing hook.
- 2) Remove four bolts and two plastic scrivenets from under side of bumper and remove bumper brace and refit four bolts.
- 3) Remove exhaust from rubbers.
- 4) Lift tow bar over exhaust and fit 6 x M14 bolts and washers into captive nuts in chassis rail.
- 5) Fit tapped plates on wire into rear cross member and fit 12mm bolts and washers through centre mounts on tow bar and into tapped plates.
- 6) Fit 2 x 12mm bolts and plates through chassis rail and down through tow bar.
- 7) Fit nuts and washers.
- 8) Using tow bar as guide drill 2 x 13mm holes into chassis rail.
- 9) Fit nuts and washers.
- 10) Tighten all bolts to torque listing below.
- 11) Refit exhaust.
- 12) Fit ball mount with pin and clip supplied.
- 13) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8