

FITTING INSTRUCTIONS



PART NUMBER: **T4F494**

Ford Falcon Wagon 09/98 on
Towing Capacity 2300 Kg / Ball Load 230 Kg
Lug # L4180

- 1) Remove bumper bar.
 - a. Remove plastic scrivenets from wheel each arch
 - b. Remove from inside wheel arch one 13mm nut.
 - c. Remove four plastic scrivenets from bumper where tail gate closes.
 - d. Drill out two pop rivets that hold bumper to bumper brace.
 - e. Remove bumper pop out.
- 2) Remove forward arms from tow bar.
- 3) Fit tow bar to rear of vehicle using 10mm bolts, plates, nuts and washers.
- 4) Fit forward arms around spring hangers and to tow bar.
- 5) Remove rear carpet lining and fold carpet forward.
- 6) Using tow bar as guide drill 13mm holes into bottom of chassis.
- 7) With a long spike punch hole from bottom of chassis rail into floor of boot.
- 8) Open these holes out to 23mm to fit spacer tubes.
- 9) Fit M12 cup head bolts through plates and spacer tubes then insert through chassis rail and down through tow bar. Note: Be sure not to lose spacer tubes into chassis rail.
- 10) Fit nuts and washers.
- 11) Tighten all bolts to torque setting.
- 12) Re-fit bumper.
- 13) Fit ball mount with pin and clip supplied.
- 14) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8