

# FITTING INSTRUCTIONS



PART NUMBER: **T2M554**

---

Mazda 3 Sedan 04/09 to 02/14  
900 kg Towing Capacity/75 kg Ball Load  
Lug # L247C

- 1) Remove rear beaver trim from inside boot x4 clips.
  - 2) Release both quarter panel trims x2 clips.
  - 3) Remove tail lights:
    - a) X3 10mm nuts.
    - b) 2 electrical plugs for each light.
    - c) Lights pull out towards the rear of the car.
  - 4) Lift out boot floor and remove the spare tyre.
  - 5) Remove the rear bumper:
    - a) Remove clip from inside of both wheel arches.
    - b) Hold guard liner out to access 8mm bolt for bar corners.
    - c) Remove x2 8mm bolts and x2 10mm bolts from the underside of the vehicle.
    - d) Unclip number plate light electrical plug from impact beam and undo fitting.
    - e) Unclip bumper and store safely.
  - 6) Remove impact beam – 8x 14mm nuts.
  - 7) Fit towbar over the impact beam bolts as well as the impact beam and tighten.
  - 8) Using the extra hole in the towbar brackets as a guide, drill through the beaver panel on either side as well as the two holes required in the spare wheel well from underneath.
  - 9) Coat all the drilled holes with an anti-corrosive and insert and tighten all the remaining bolts. (Including the nut, bolt and plate over the tow hook).
  - 10) Carefully refit bumper and tail lights in opposite order to dismantling.
  - 11) Fit tongue with bolts supplied.
  - 12) Fit door sticker supplied to door.
- 



PROUDLY MANUFACTURING TOWBARS IN AUSTRALIA

# FITTING INSTRUCTIONS

PART NUMBER: T2M554



## RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u> <u>Bolt</u>	<u>Grade 8.8</u> <u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8