

FITTING INSTRUCTIONS



PART NUMBER: **T2H484**

Holden Commodore Wagon VE-VF 5/08 onwards

Towing Capacity 1600 Kg / Ball Load 160 Kg

Lug # L269c

- 1) Remove bumper bar
 - a.) Remove plastic scrivenets and screws from each wheel arch.
 - b.) Gently flex bumper bar sideways to release plastic clips from body of car.
 - c.) Remove three plastic scrivenets from underside of bumper bar.
 - d.) Pull bumper bar rearwards to release plastic clips from car.
- 2) Measure and cut bumper. Use lower genuine markings. Do not cut into paint work.
- 3) Remove rear trim in boot and side trim to expose bumper bar bolts.
- 4) Remove bumper bar bolts and retain tie down mounts if fitted.
- 5) Remove and discard bumper bar irons, impact beam and bolts.
- 6) Drill 11mm hole into top of chassis 60mm forward of front bumper bar bolt mount on each side.
- 7) Slide towbar into chassis rail.
- 8) Fit 4x M10 x 110mm bolts down through holes in boot into welded nuts on bottom of chassis rail.
- 9) Fit 2x M10 bolts into holes drilled with plates & washers into welded nuts in towbar.
- 10) Tighten all bolts to torque listing.
- 11) Refit bumper.
- 12) Fit tongue with bolts supplied.
- 13) Fit door stickers supplied to door.

ECU MUST BE FITTED WITH THIS TOW BAR
ECU SOLD SEPARATELY

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RECOMMENDED ASSEMBLY

TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8