

PART NUMBER: T2H484

## Holden Commodore Wagon VE-VF 5/08 onwards <u>Towing Capacity 1600 Kg / Ball Load 160 Kg</u> <u>Lug # L269c</u>

1) Remove bumper bar

- a.) Remove plastic scrivets and screws from each wheel arch.
- b.) Gently flex bumper bar sideways to release plastic clips from body of car.
- c.) Remove three plastic scrivets from underside of bumper bar.
- d.) Pull bumper bar rearwards to release plastic clips from car.
- 2) Measure and cut bumper. Use lower genuine markings. Do not cut into paint work.
- 3) Remove rear trim in boot and side trim to expose bumper bar bolts.
- 4) Remove bumper bar bolts and retain tie down mounts if fitted.
- 5) Remove and discard bumper bar irons, impact beam and bolts.

6) Drill 11mm hole into top of chassis 60mm forward of front bumper bar bolt mount on each side.

7) Slide towbar into chassis rail.

8) Fit 4x M10 x 110mm bolts down through holes in boot into welded nuts on bottom of chassis rail.

9) Fit 2x M10 bolts into holes drilled with plates & washers into welded nuts in towbar.

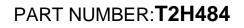
10) Tighten all bolts to torque listing.

11) Refit bumper.

- 12) Fit tongue with bolts supplied.
- 13) Fit door stickers supplied to door.

## ECU MUST BE FITTED WITH THIS TOW BAR ECU SOLD SEPARATELY

## **FITTING INSTRUCTIONS**





<u>RECOMMENDED ASSEMBLY</u> <u>TORQUE LISTING</u>	
Diameter	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8



MIKANO PROUDLY MANUFACTURING TOWBARS IN AUSTRALIA