

FITTING INSTRUCTIONS



PART NUMBER: **T4M553**

Mazda CX7 SUV Wagon
Towing Capacity 1600 Kg / Ball Load 85Kg
11/09 – on
Lug # L4240

- 1) Remove mud flaps by removing 4x screws (3 x inside wheel arch and 1x underneath)
- 2) Remove 2x screws from underside of bumper where mud flaps were.
- 3) Remove 1x screw from top of bumper behind wheel arch trim each side.
- 4) Remove tail lights (3x10mm nuts behind each one)
- 5) Remove 2x plastic clips from under tail lights.
- 6) Remove 2x plastic clips from underneath vehicle.
- 7) Gently peel bumper away from wheel arch working your way back to where the tail light was.
- 8) Remove bumper.
- 9) Remove impact beam 4 x 17mm nuts each side.
- 10) Place chassis inserts inside chassis rails, and line up with holes.
- 11) From underneath offer tow bar to vehicle, loosely fit all bolts then tighten
- 12) Drill 10mm hole using tow bar as guide up through chassis and through the chassis insert on the driver's side and fit M10 x 35mm bolt plus s/washer and nut then tighten.
- 13) Refit impact beam and tighten.

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8

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