

FITTING INSTRUCTIONS



PART NUMBER: **T4F009**

Ford Falcon Sedan 10/02 on BA-FG & XR8, XR6 not Gas Towing Capacity 2300 Kg / Ball Load 230 Kg Lug # L4120

- 1) Remove bumper bar.
 - 1.a) Remove plastic scrivets and screws from wheel arch.
 - 1.b) Remove three plastic scrivets from under bumper bar.
 - 1.c) Remove rear trim from both sides of boot.
 - 1.d) Remove two each side 10mm nuts that hold studs through rear of car.
(BA & BF Models) **Note:** For FG Models only – remove tail lights and remove plastic scrivets.
- 2) Cut bumper by following genuine markings on inside of bumper. **Note:** This is for FG Models only or vehicles without bumper pop out section.
- 3) Remove exhaust from hangers.
- 4) Drill out pop rivets that hold heat shield and remove heat shield.
- 5) Fit tow bar to vehicle by placing driver's side forward arm over exhaust and passenger side arm to go over stud from bottom of chassis rail.
- 6) Fit 4 x 10mm corflex bolts into rear cross member.
- 7) Fit 12mm lock nut and washer to stud on passenger side of forward arm of tow bar.
- 8) Feed plate on wire with 12mm nut welded to it down the driver's side chassis rail to meet up with tow bar forward arm and fit 12mm bolt with washers.
- 9) Using tow bar as a guide drill 4 x 11mm holes into rear cross member.
- 10) Fit 4 x 10mm bolts, nuts and washers with spacer plates for driver's side only.
- 11) Tighten all bolts to torque listing below.
- 12) Refit heat shield with pop rivets supplied.
- 13) Refit bumper bar.
- 14) Fit ball mount with pin and clip supplied.
- 15) Fit door sticker supplied to door.

**ECU MUST BE FITTED WITH TOW
BAR
ECU SUPPLIED SEPARATELY**

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8

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