

# FITTING INSTRUCTIONS

Toyota Kluger Wagon (03/2014- On) – T4T614



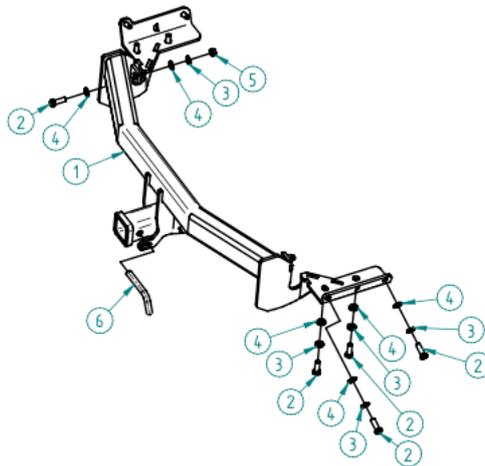
<b>Max Towing Capacity:</b> 2000kg	<b>Towbar Weight:</b> 17kg
<b>Max Ball Load:</b> 200kg	<b>Wiring Harness Part #:</b> UNT271



## Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar	1	6.	Class 4 Pin	1
2.	M12 x 35 x 1.25 pitch bolt	10	7.	Clip for lass 4 Pin	1
3.	M12 shakeproof washer	10	8.	L4120 ballmount	1
4.	M12 flat washer	12	9.	Compliance Plate	1
5.	M12 x 1.25 pitch nut	2	10.	Door Sticker	1



## Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

## General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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Step 1	Remove Rear Scrivets and Tow Hooks	
Instructions	Tools	Torque Spec
<p>a. Remove plastic scrivets and screw to remove plastic covers shown above.</p> <p>b. Undo towing hooks from both sides and discard.</p>	<p>Screwdrivers Spanners</p>	<p>N/A</p>

Step 2	Remove Plastic Wheel Trim	
Instructions	Tools	Torque Spec
<p>a. Remove plastic wheel well trim by pulling it as shown</p> <p>b. Undo the screws and plastic scrivets from wheel well to remove the bumper (undo reverse sensor plug if fitted).</p>	<p>Screwdriver</p>	<p>N/A</p>

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## Step 3 Remove Impact Beam



### Instructions

- a. Remove and discard impact beam shown in the image above.

### Tools

- Spanner  
Sockets

### Torque Spec

N/A

## Step 4 Undo Exhaust Hanger



### Instructions

- a. Undo exhaust pipe rubber hanger as shown above

### Tools

N/A

### Torque Spec

N/A

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## Step 5 | Towbar Fitment



### Instructions

- a. Slide towbar between the chassis rails and insert fasteners as shown above.
- b. Tighten all bolts to the specified torque rating with a torque wrench.

### Tools

Torque Wrench

### Torque Spec

M12–103Nm

## Step 6 | Plastic Cover Cut



Where A=200mm

### Instructions

- a. Cut the driver side plastic cover as shown above (cut off the plastic ribs but leave the scrivet mounting ear on the plastic cover seen in the second image above).

### Tools

Air Saw

### Torque Spec

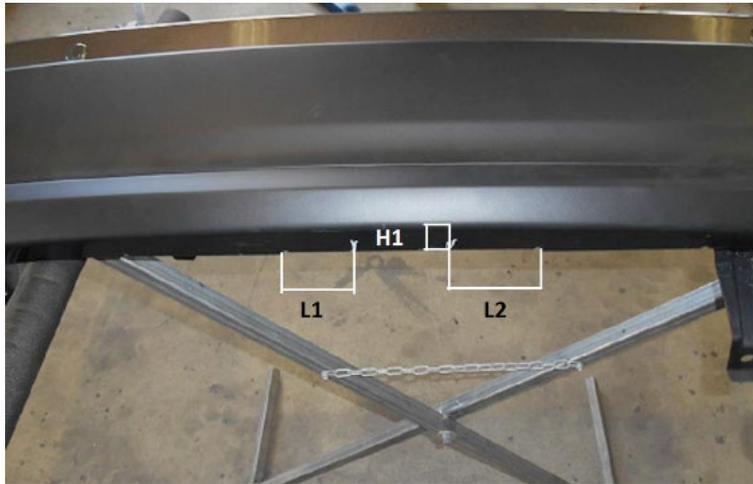
N/A

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## Step 7 | Bumper Cut



### Instructions

- Make sure measurements are checked before a cut is made as some bumper profiles may change.
- Cut is to be L1-65mm, L2-75mm and H1 40mm x 40mm

### Tools

Air Saw

### Torque Spec

N/A

## Step 8 | Finishing Up



### Instructions

- Fit supplied compliance plate to the towbar and door sticker to drivers door pillar
- Refit bumper bar, reversing sensor, exhaust rubber, bottom plastic covers and wheel well covers in reverse order to when taken off
- Mount the ball mount to the towbar

### Tools

Screwdriver

### Torque Spec

N/A

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## WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at [warranty@tagtowing.com](mailto:warranty@tagtowing.com)