

FITTING INSTRUCTIONS

PART NUMBER: **T4P547**



BMW X5 AWD Wagon 02/07 – on
Towing Capacity 3500 Kg / Ball Load 270Kg
Lug # L4045

- 1) Remove mud flaps, and undo 1x screw each side that is located behind mud flap.
- 2) Remove screws from under side of bumper.
- 3) Pop out reflectors in lower bumper section and remove screws from behind.
- 4) Get in behind trim on drivers side and unplug reversing sensors.
- 5) Gently peel lower bumper section out from wheel arch and follow around to rear of vehicle, both sides remove bumper, may require a little force.
- 6) Remove plastic caps that cover threads, holding on impact beam.
- 7) Undo 8x 18mm nuts holding impact beam in place and discard.
- 8) Lift plastic bumper support off of alignment pins each side to allow tow bar to be offered to vehicle.
- 9) Once in place fit 8x flat washers and 8x s/washers and loosely fit 8x M12 x 1.5p nuts, then tighten all nuts.
- 10) Place plastic bumper supports back onto alignment pins.
- 11) Cut bumper on centerline 50mm up from bottom and refit to vehicle.



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(Note: As bumper profiles can change please check your measurements before cutting to make sure the dimensions are correct).

**ECU MUST BE FITTED WITH THIS TOW BAR
ECU SOLD SEPARATELY**

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8