

FITTING INSTRUCTIONS



PART NUMBER: **T4F064**

Ford Falcon Ute Style Side AU-FG 07/99 on
Towing Capacity 2300 Kg / Ball Load 230 Kg
Lug # L4180

- 1) Remove spare wheel.
- 2) Remove exhaust off hangers.
- 3) Cut bumper for FG models only. (Note: as bumper profiles can change please check your measurements before cutting to make sure the dimensions are correct).
- 4) Fit centre plate to under centre section of cross member using 2 x 10mm corflex bolts. Tighten then loosen to allow the plate to move for ease of fitment of tow bar.
- 5) Lift tow bar over passenger side suspension then over the exhaust and into place.
- 6) Fit 6 x 12mm bolts through tow bar and side of chassis rail with nuts and washers.
- 7) Fit 2 x 10mm bolts and washers into welded nuts on centre plate under cross member.
- 8) Fit 2 x 10mm corflex bolts into bottom of chassis rail near spring hangers on each side.
- 9) Using tow bar as guide drill 2 x 11mm holes into forward arms into bottom of chassis rail.
- 10) Fit tapped plates into access hole and fit 2 x 10mm bolts and washers.
- 11) Tighten all bolts to torque listing.
- 12) Refit exhaust.
- 13) Refit spare wheel.
- 14) Fit ball mount with pin and clip supplied.
- 15) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY
TORQUE LISTING

| <u>Diameter</u> | <u>Grade 8.8 Bolt</u> | <u>Nm</u> |
|-----------------|-----------------------|-----------|
| M6 | | 9.5 |
| M8 | | 21.7 |
| M10 | | 43.4 |
| M12 | | 77.3 |
| M16 | | 189.8 |