

FITTING INSTRUCTIONS



PART NUMBER: T4T540

Toyota Land Cruiser Wagon (Troopy) 03/07 – on
Towing Capacity 3500 Kg / Ball Load 350 Kg
Lug # L4045

- 1) Remove alloy step from bumper.
- 2) Remove 3x 14mm bolts from chassis rail that hold bumper bracket in place.
- 3) Remove all hard wear from tow bar.
- 4) Offer tow bar to vehicle and loosely fit all bolts then tighten.
- 5) Drill 13mm hole up through chassis rail using tow bar as guide on both sides.
- 6) Insert ½" x 5" bolt from the bottom up, and fit flat washer and spring washer on top of chassis rail and tighten
- 7) Mark out alloy step as per diagram and cut.
- 8) Refit step.
- 9) All wiring is found in a plug on the underside of vehicle on the passenger's side.



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ECU MUST BE FITTED WITH THIS TOW BAR
ECU SOLD SEPARATELY

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>	<u>Nm</u>
M6		9.5
M8		21.7
M10		43.4
M12		77.3
M16		189.8