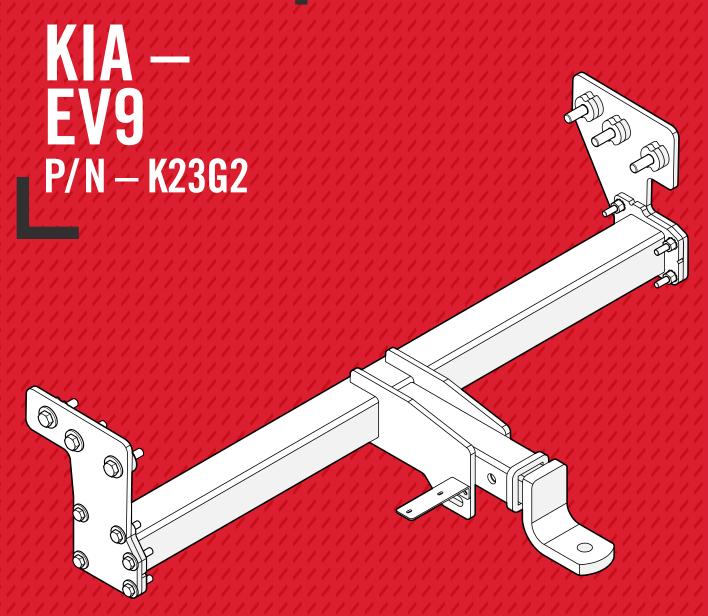




FITTING Instructions





CONTENTS

| 3 | IMPORTANT | INFORMATION |
|---|-----------|--------------------|
| J | | |

- 4 PARTS LIST
- 5 VEHICLE PREPARATION
- 7 TOWBAR INSTALLATION
- 10 WIRING STEPS
- 13 FINALISE FITMENT
- 17 TOWBALL USAGE



IMPORTANT INFORMATION

CHECK THE MAXIMUM TOWING CAPACITY OF YOUR VEHICLE AS STATED BY THE VEHICLE MANUFACTURER. DO NOT EXCEED THE MAXIMUM TOWING CAPACITY.

This product is for towing purposes only and must only be loaded as shown in your vehicle Owner's Manual.

- This towbar is NOT to be drilled, cut, welded, or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present.
- All load ratings shown are under the assumption your trailer has a functional braking system installed.
- When installed in positions other than the one depicted in these instructions the Tow Ball Mount may interfere or obstruct certain features of your vehicle (tailgate opening, Chassis clearance, etc.)

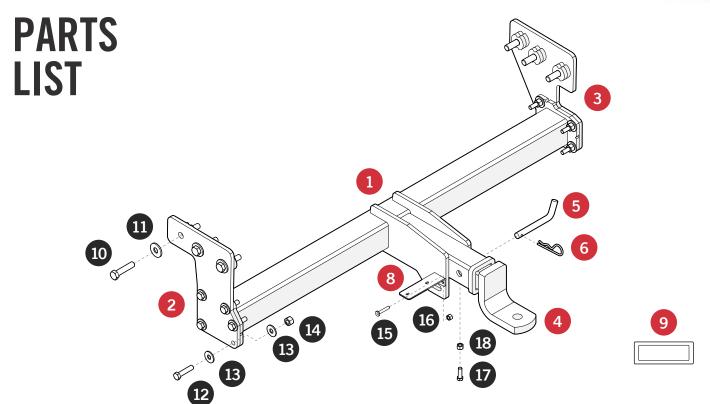
GENERAL:

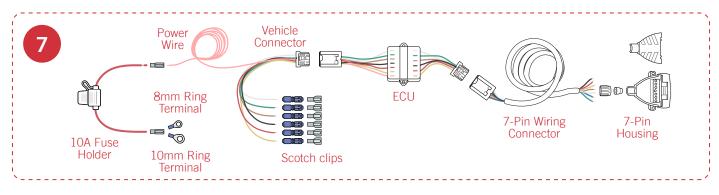
- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar (Tray, Canopy, Suspension etc.)
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

TOWBAR MAINTENANCE AND CARE:

- It is recommended, when not in use, the Tow Ball Mount assembly and CLASS 4 Pin and Clip is stored inside the car away from moisture to prevent standing water from forming rust.
- Inspect to ensure, on regular basis, fasteners are torqued to the specifications below and in good condition.
- Ensure that the fitting instructions are read and understood prior to fitment.
- Place these instructions in the vehicle's glovebox after installation is completed.







| # | PART | QTY | # | HARDWIRE | QT | Y |
|---|----------------------|-----|----|--------------------------|-----|----------|
| 1 | CROSS-BEAM | x1 | 10 | M14 x 60mm x 1.5p BOLT | х6 | |
| 2 | LEFT CORNER BRACKET | x1 | 11 | M14 FLAT WASHER | х6 | |
| 3 | RIGHT CORNER BRACKET | x1 | 12 | M10 x 40mm x 1.25p BOLT | х9 | |
| 4 | TOWBAR HITCH | x1 | 13 | M10 FLAT WASHER | x18 | © |
| 5 | PIN | x1 | 14 | M10 x 1.25p NUT | х9 | 9 |
| 6 | R-CLIP | x1 | 15 | M6 x 20mm PHILLIPS SCREW | x2 |) |
| 7 | TOWBAR BYPASS KIT | x1 | 16 | M6 NUT | x2 | 9 |
| 8 | 7-PIN BRACKET | x1 | 17 | 3/8" ANTI RATTLE BOLT | x1 | |
| 9 | LOAD RATING STICKER | x1 | 18 | 3/8" NUT | x1 | 9 |

TOOLS Required

- 10mm Socket Wrench

- Trim Removal Tools

- Split Wire Loom 5m



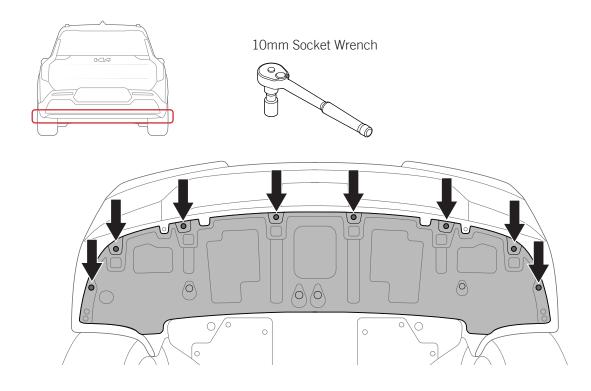
- 14mm Socket Wrench - Jigsaw

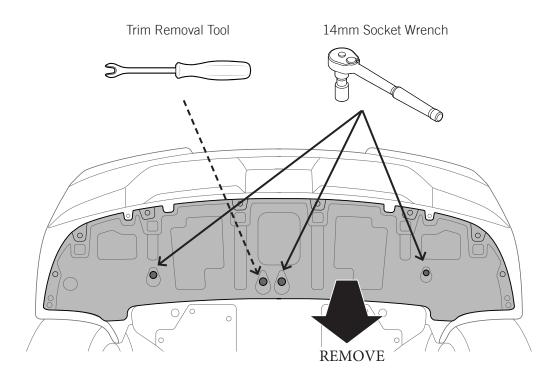
- 17mm Socket Wrench - Soldering Iron - 1/2" Socket Wrench - Zip ties x10



VEHICLE PREPARATION

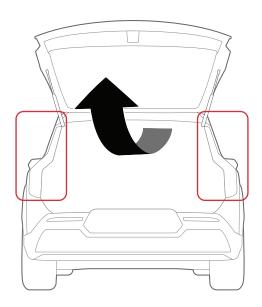
STEP 01

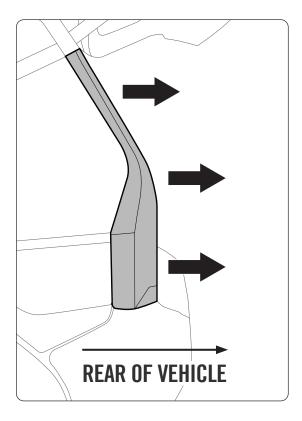


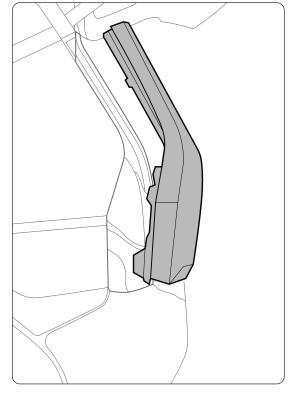




Loosen all screws and bolts retaining the Tail Lights. Remove Tail lights by pulling outwards towards the rear of the vehicle.









TOWBAR INSTALLATION

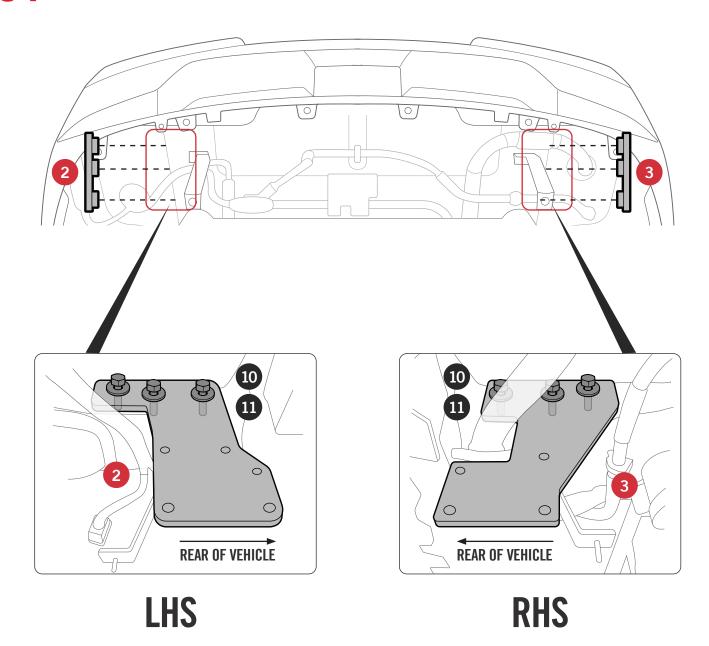
STEP 04



Install Side brackets 2 3 into factory holes in chassis with hardware 10 11



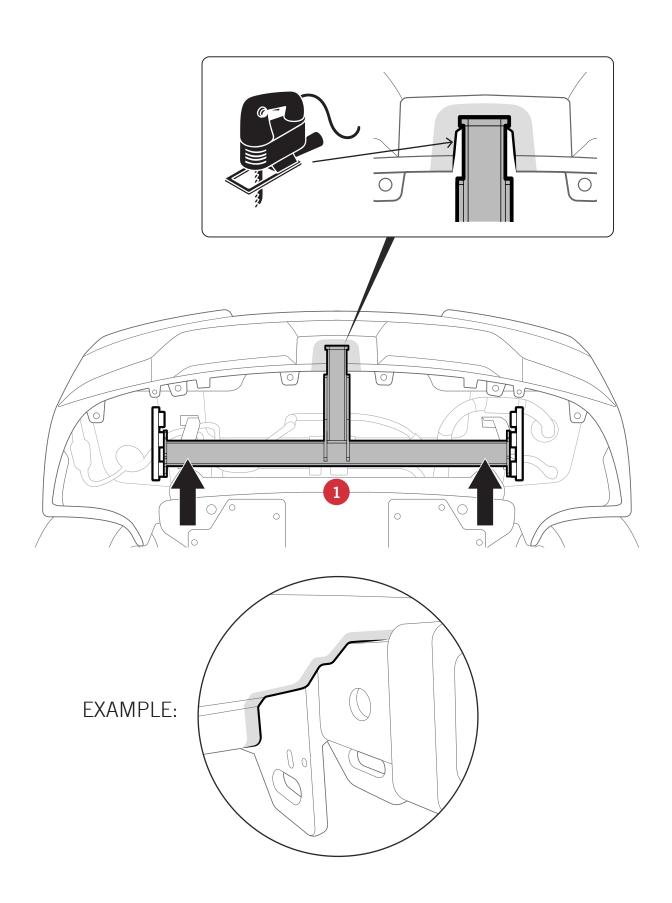






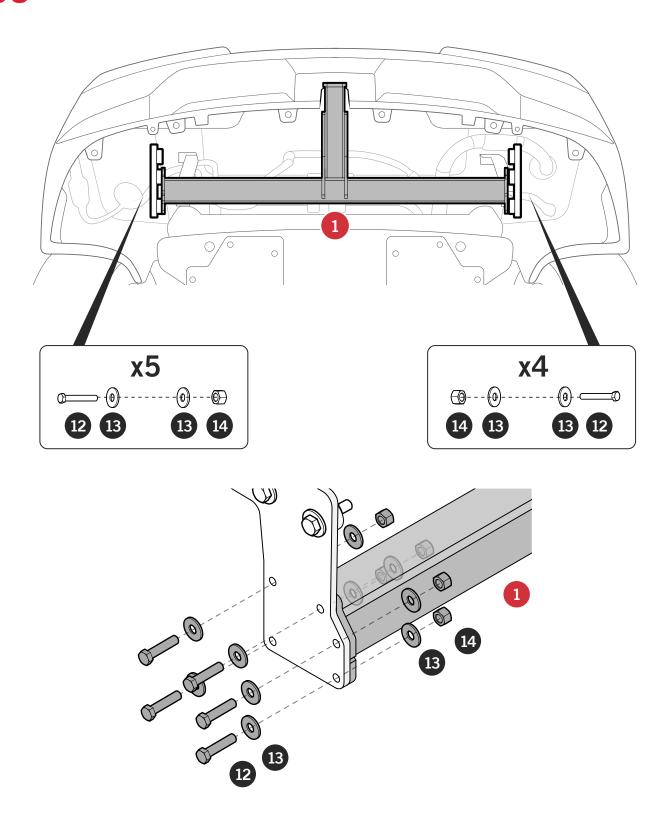
NOTE: MINIMUM 2 PEOPLE REQUIRED:

Hold Cross bar 1 in place between Side brackets, and carefully cut Rear Vehicle Bumper to match towbar profile. Cut away enough material so that Cross bar holes line up with Side Bracket holes.





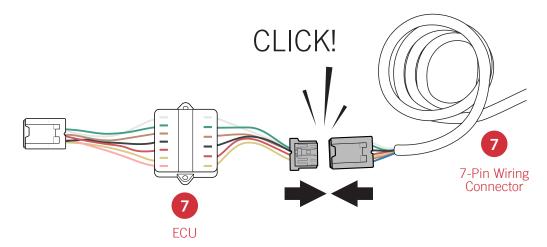
Once Rear Vehicle Bumper has been cut to size, secure towbar to Side Brackets with hardware below.



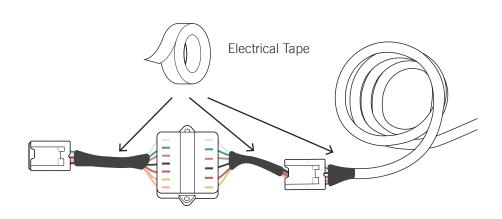


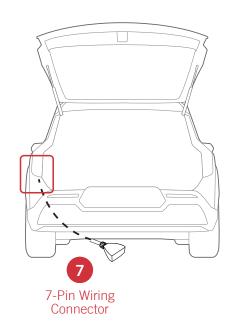
WIRING STEPS

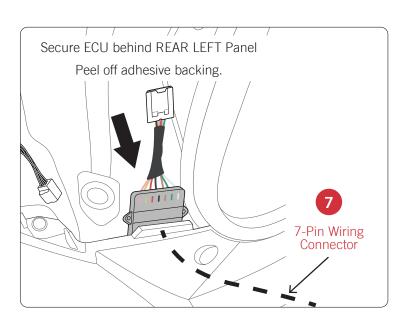
STEP **07**



STEP 08









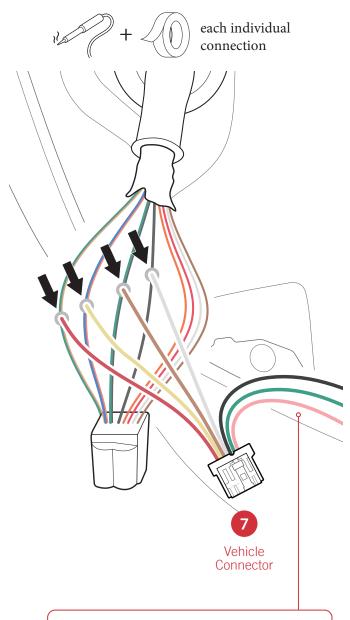
LHS LIGHT

Connect ECU wires to Vehicle wires as follows:

ECU Vehicle

RED > GREEN & ORANGE (Brake light)
YELLOW > BLUE & ORANGE (Left Indicator)
BROWN > GREEN & BLACK (Tail Light)

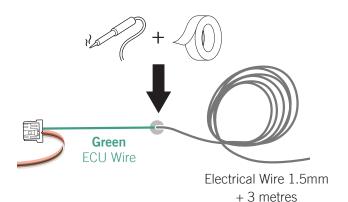
WHITE > BLACK (Earth)



- Leave Green wire out for RHS Tail Light
- Leave Pink wire out for STEP 11
- Black wire not needed for this install.

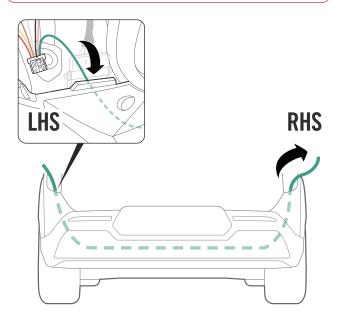
RHS LIGHT

 $A_{\scriptscriptstyle{\bullet}}$ Solder an Extension wire to **Green** ECU wire.



B. Feed wire down LHS Tail Light cavity, across the vehicle rear, and back up through the RHS Tail Light cavity. Secure wire route with zip-ties.

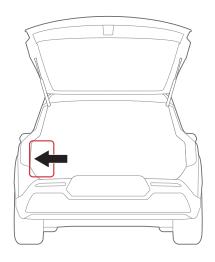
IMPORTANT: Avoid sharp edges and areas with heat.

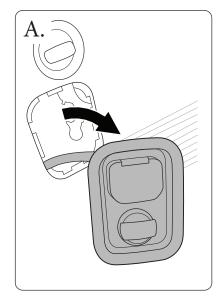


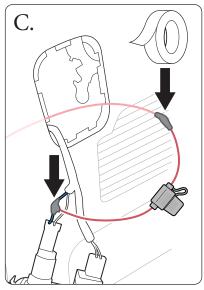
C. Connect **Green** wire to **RED & ORANGE** wire on RHS Tail-light harness.

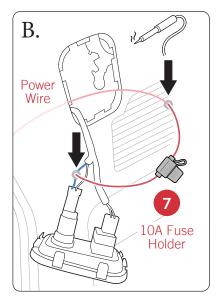


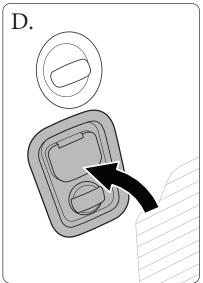


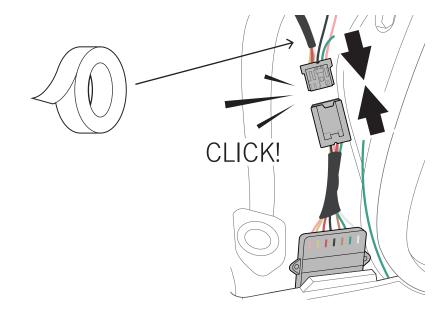






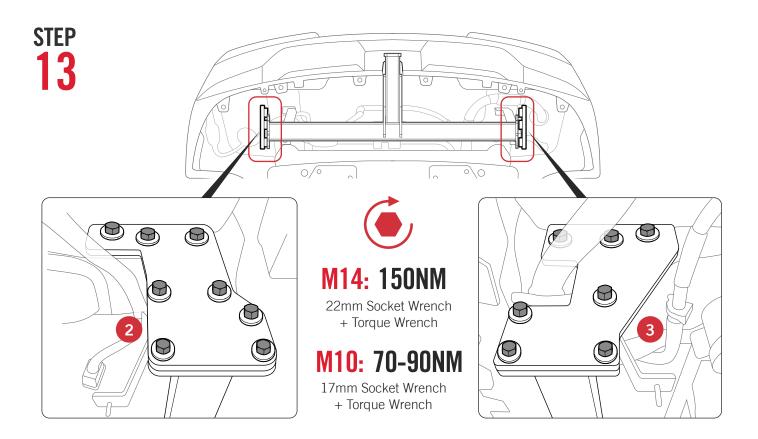




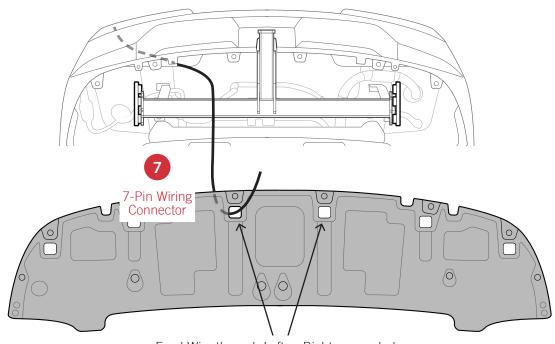




FINALISE FITMENT



STEP 14

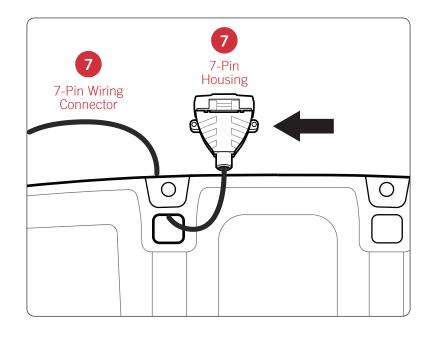


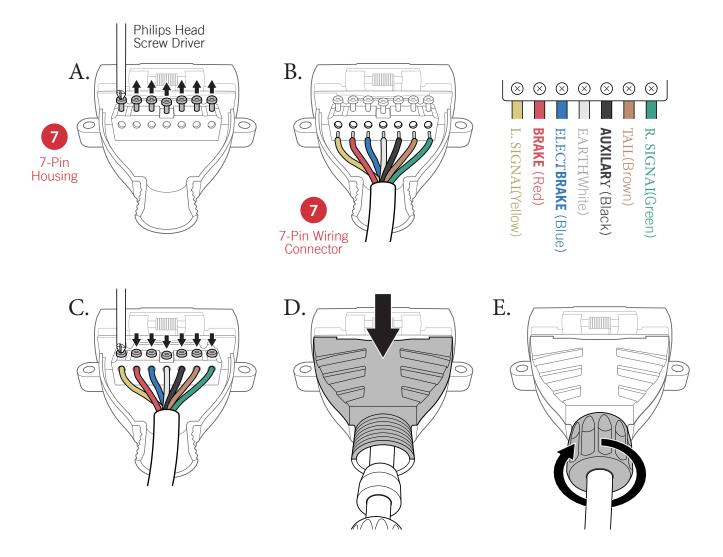
Feed Wire through Left or Right square hole.

Left shown as example.



Assemble 7-Pin Housing onto wire.

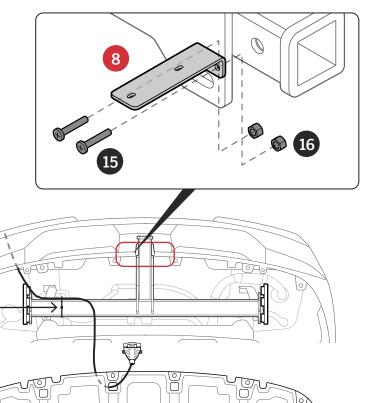




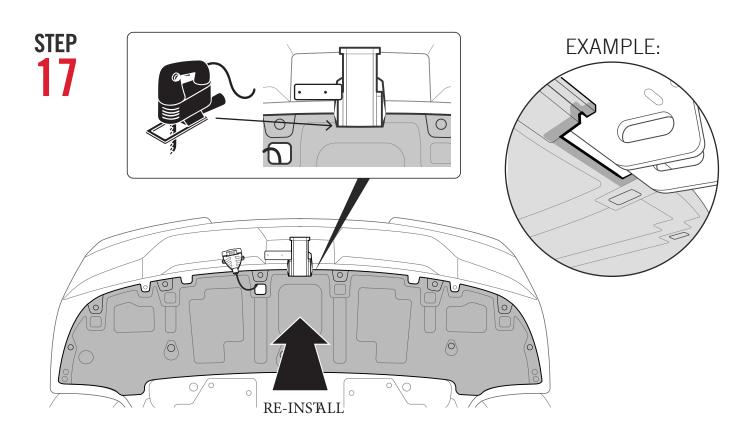


Assemble Bracket on same side as 7-Pin Wire.

Left shown as example.

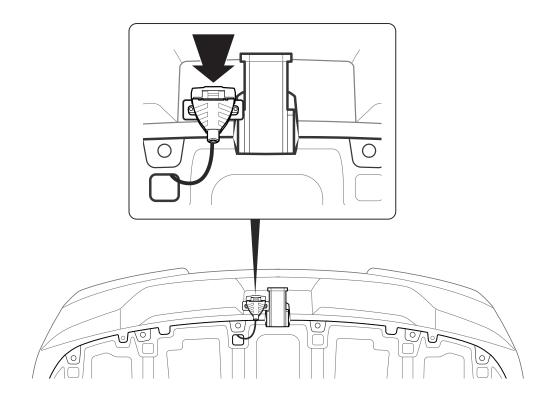


IMPORTANT: Zip-tie excess wire to the towbar / vehicle body. Avoid sharp edges and areas with heat.

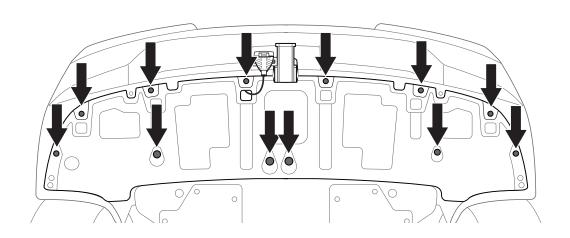




Attach 7-Pin Plug with M6 Hardware.



STEP 19



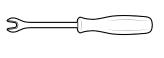
10mm Socket Wrench



14mm Socket Wrench



Trim Removal Tool

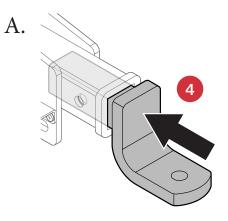


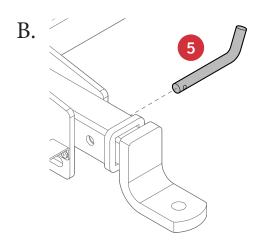
COMPLETE STEPS 01 to 03 in reverse order.

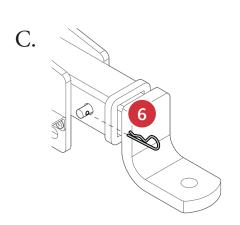


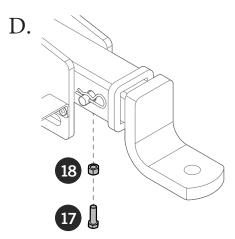
TOWBALL USAGE

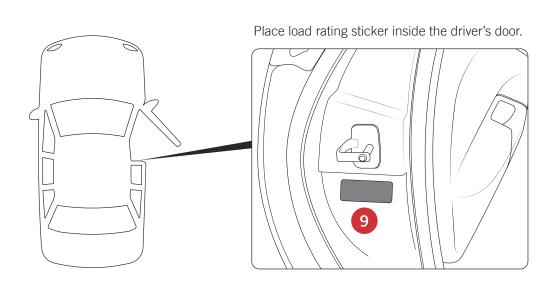
STEP 20













We're here to help

Want to chat? Call **1800 869 227**

evstealthsolutions.com.au





